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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

August 27, 2003

Applicants : Bobby L. Dixon, et al.  
For : METHOD OF TREATING CERAMIC CORES  
Serial No. : 09/805 426 Group: 1725  
Filed : March 13, 2001 Examiner: L. Tran  
Confirmation No. 2086

Mail Stop AF  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

RESPONSE TO OFFICE ACTION  
UNDER 37 CFR 1.116

Dear Sir:

Please amend the above-identified application as follows:

**IN THE CLAIMS**

Please amend the claims as follows:

1. (Previously Presented) A method of treating a ceramic core after molding and before firing for use in casting molten metallic material, comprising placing an unfired ceramic core having a molded core shape and having an organic binder on at least one setter, placing said at least one setter and said unfired ceramic core thereon on a conveyor that conveys said at least one setter and said unfired core through a heating oven, conveying said at least one setter and said unfired ceramic core through the heating oven to heat said at least one setter and said unfired ceramic core to an elevated temperature at or above a softening temperature of said binder effective to soften said binder to reduce distortion of said unfired ceramic core, and removing said at least one setter and said unfired ceramic core having softened organic binder from said oven to cool to ambient temperature.

2. (Canceled)